



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-616-013
Job Sheet 180496



Part No: D350-616-013

Job Qty: 3 ea

Part Name: Deck Plate & Tie Down



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/7/18

Job Tracking No:

Due Date: 7/20/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV H IPP A 07.05.22 coss issue EC IPP Rev:B 08-12-10 rev.E as per dwg DD verified by:ec IPP
REV:C 13.05.21 AS PER DWG REV.G DD VERF:JLM IPP REV:D 16.04.19 NOW @ CHG004 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	3 Ea	7/20/18	7/20/18	0.00	0.00	Start Up Stores/Pkg-2			JUL 18 2018
110	Packaging	3 pcs	7/20/18	7/20/18	0.00	0.00	Packaging1-3			
120	QC	3 pcs	7/20/18	7/20/18	0.00	0.00	QC4			
130	Packaging	3 pcs	7/20/18	7/20/18	0.00	0.00	Packaging3-1			JUL 18 2018
135	DC	3 pcs	7/20/18	7/20/18	0.00	0.00	DC			21
140	QC21-FG	3 Ea	7/20/18	7/20/18	0.00	0.00	QC21			8102 81 700

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2360	Litter Tie Down Bracket	3 Ea (1 ea)	90-Start up Operation	506010
D3179-041	Litter Tie Down (Non-Locking)	3 Ea (1 ea)	90-Start up Operation	508017
D350-616-015	Deck Plate	3 Ea (1 ea)	130-Packaging	5090674

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2360	3	9	0
	D3179-041	3	6	0
130-Packaging	D350-616-015	3	2	0

Part Specifications

Specifications could not be found.



Container No: S090547



Part: D350-616-013

Job No: 180496

Serial No/Batch: S090547

Revision:

Inspector:

Exp Date:

Instructions:

Date: 07/10/18

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 7/9/18 7:56 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

Change Record

PAGE 1 OF 1

Part Number: D350-616-013

Description: DECK PLATE & TIE DOWN

[illegible]